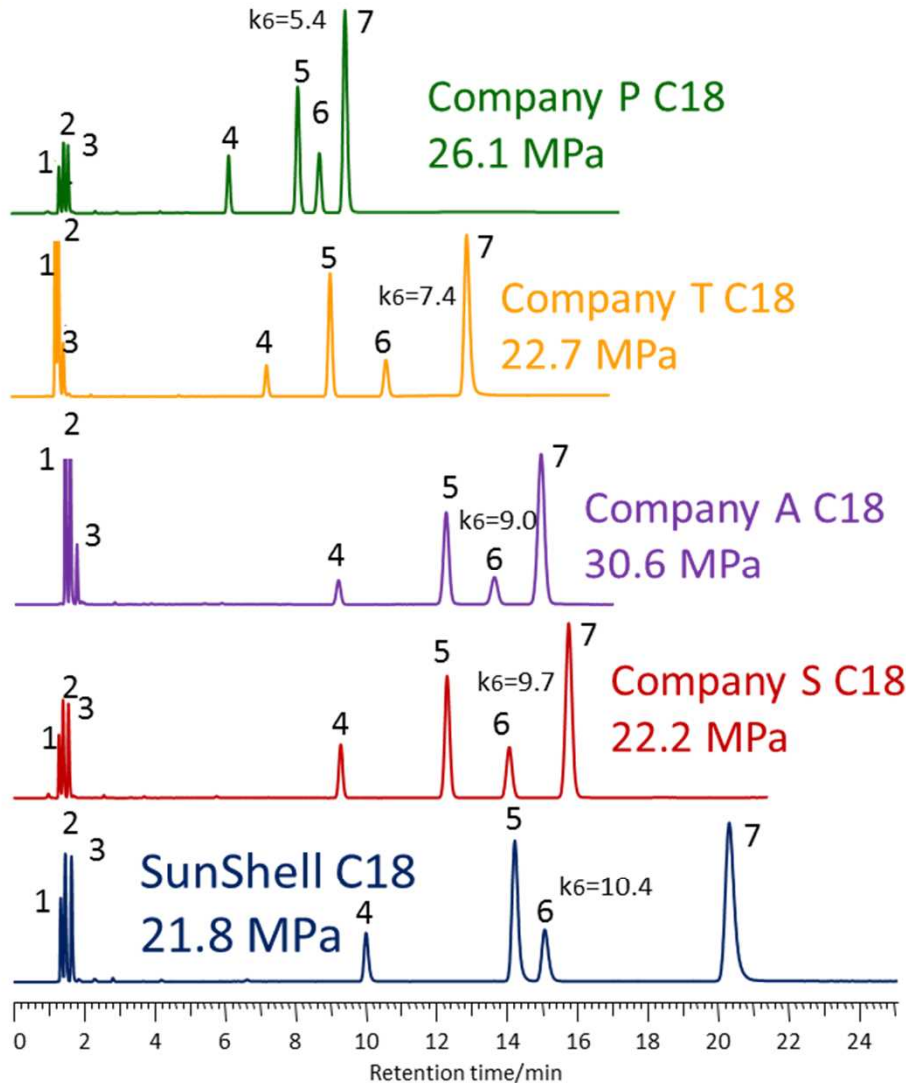


# Comparison data of 5 kinds of core shell C18 column

## Column name

1. Company P C18, 2.6  $\mu\text{m}$ : Kinetex c18
2. Company T C18, 2.6  $\mu\text{m}$ : Accucore C18
3. Company A C18, 2.7  $\mu\text{m}$ : PoroShell C18 EC
4. Company S C18, 2.7  $\mu\text{m}$ : Ascentis Express C18
5. SunShell C18, 2.6  $\mu\text{m}$

# Comparison of standard samples



Column:

- Company P C18, 2.6  $\mu\text{m}$  150 x 4.6 mm (26.1 MPa)
- Company T C18, 2.6  $\mu\text{m}$  150 x 4.6 mm (22.7 MPa)
- Company A C18, 2.7  $\mu\text{m}$  150 x 4.6 mm (30.6 MPa)
- Company S C18, 2.7  $\mu\text{m}$  150 x 4.6 mm (22.2 MPa)
- SunShell C18, 2.6  $\mu\text{m}$  150 x 4.6 mm (21.8 MPa)

Mobile phase:  $\text{CH}_3\text{OH}/\text{H}_2\text{O}=75/25$

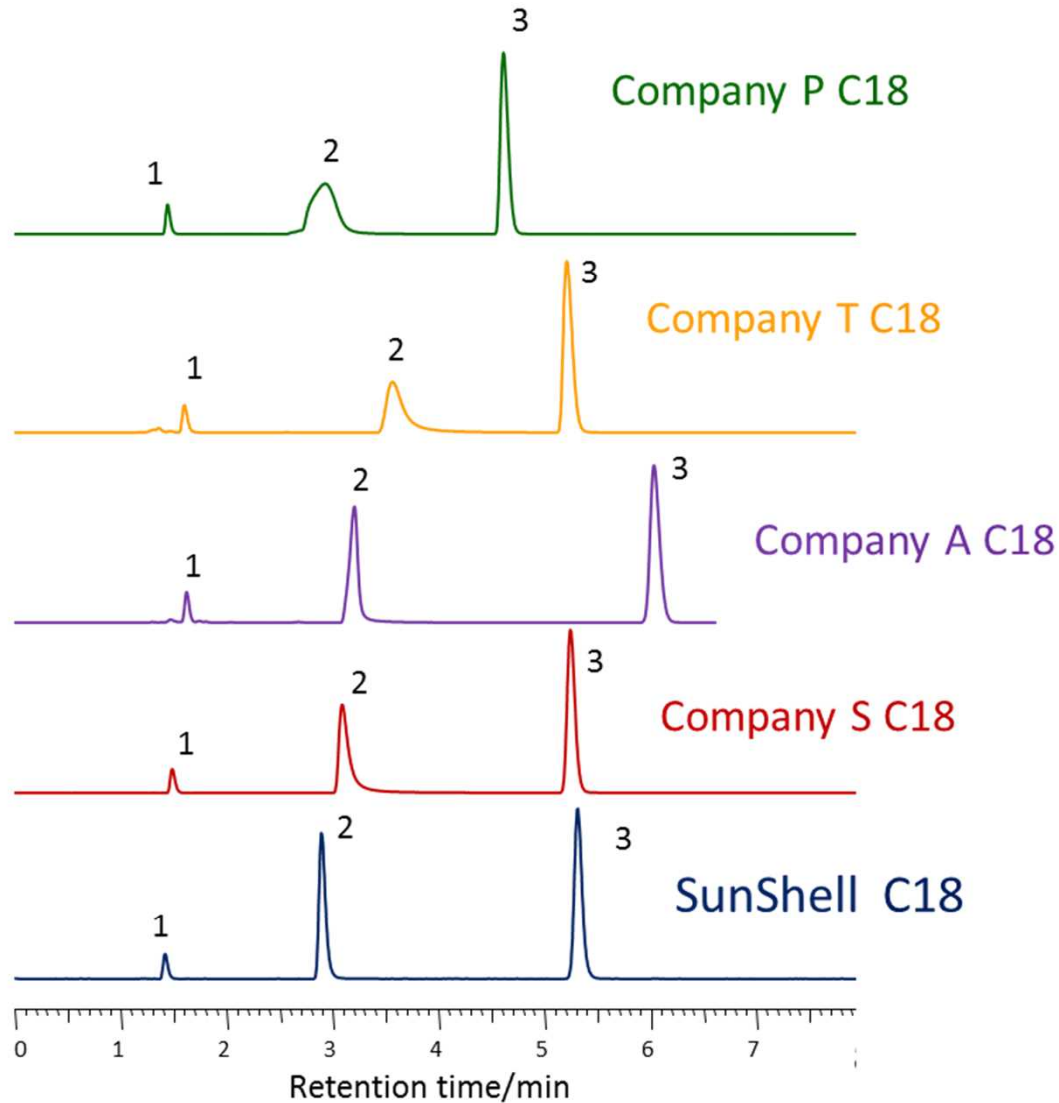
Flow rate: 1.0 mL/min

Temperature: 40  $^\circ\text{C}$

Sample: 1 = Uracil, 2 = Caffeine, 3 = Phenol, 4 = Butylbenzene  
5 = o-Terphenyl, 6 = Amylbenzene, 7 = Triphenylene

	Hydrogen bonding (Caffeine/Phenol)	Hydrophobicity (Amylbenzene/Butylbenzene)	Steric selectivity (Triphenylene/o-Terphenyl)
Company P C18	0.48	1.54	1.20
Company T C18	0.35	1.56	1.50
Company A C18	0.42	1.57	1.25
Company S C18	0.44	1.60	1.31
SunShell C18	0.39	1.60	1.46

# Comparison of pyridine



## Column:

Company P C18, 2.6  $\mu\text{m}$  150 x 4.6 mm  
 Company T C18, 2.6  $\mu\text{m}$  150 x 4.6 mm  
 Company A C18, 2.7  $\mu\text{m}$  150 x 4.6 mm  
 Company S C18, 2.7  $\mu\text{m}$  150 x 4.6 mm  
 SunShell C18, 2.6  $\mu\text{m}$  150 x 4.6 mm

Mobile phase:  $\text{CH}_3\text{OH}/\text{H}_2\text{O}=30/70$

Flow rate: 1.0 mL/min

Temperature: 40  $^\circ\text{C}$

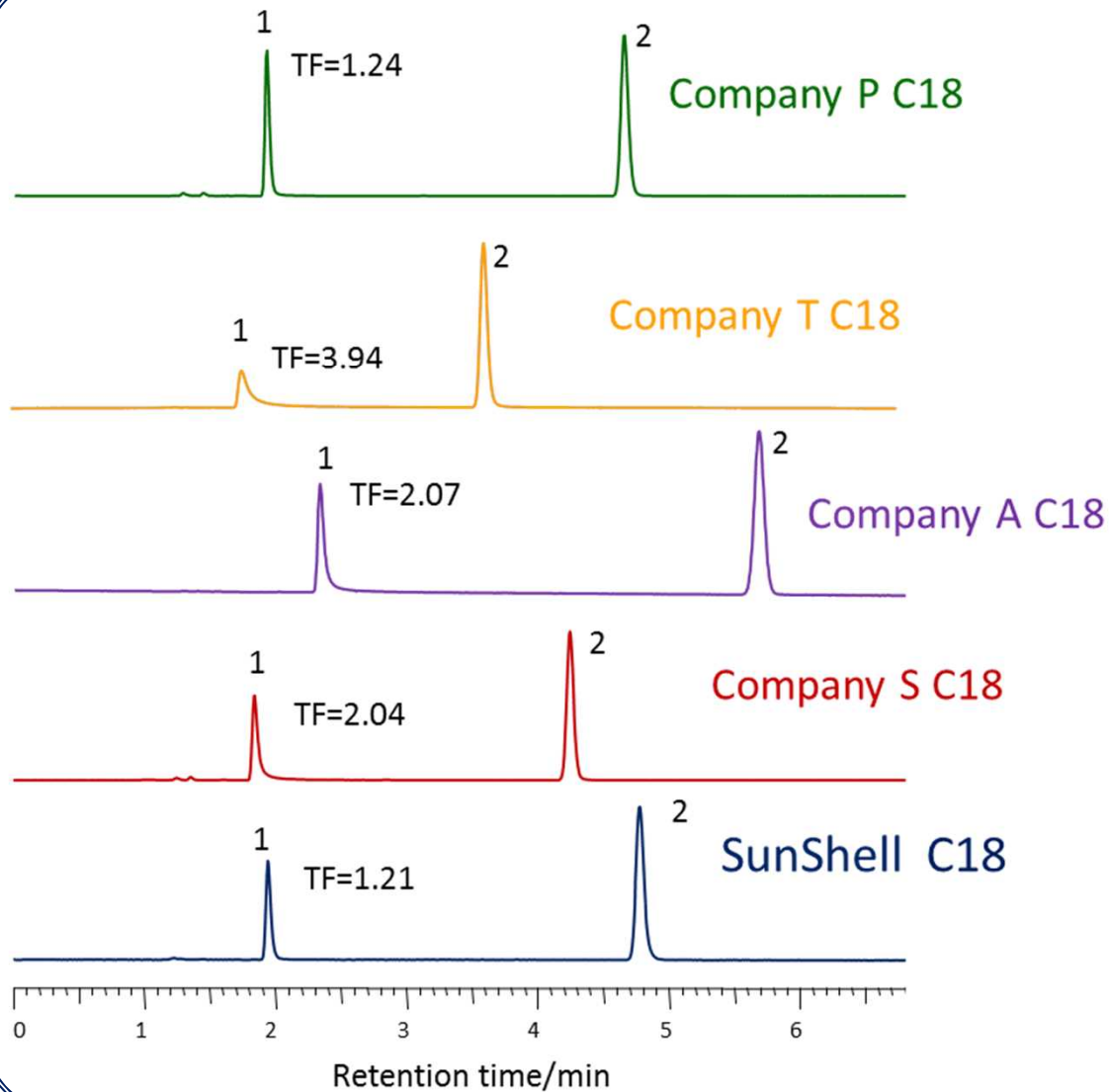
Detection: UV@250nm

Sample: 1 = Uracil

2 = Pyridine

3 = Phenol

# Comparison of oxine, metal chelating compound



Column:

- Company P C18, 2.6  $\mu$ m 150 x 4.6 mm
- Company T C18, 2.6  $\mu$ m 150 x 4.6 mm
- Company A C18, 2.7  $\mu$ m 150 x 4.6 mm
- Company S C18, 2.7  $\mu$ m 150 x 4.6 mm
- SunShell C18, 2.6  $\mu$ m 150 x 4.6 mm

Mobile phase: CH<sub>3</sub>CN/20mM H<sub>3</sub>PO<sub>4</sub>=10/90

Flow rate: 1.0 mL/min

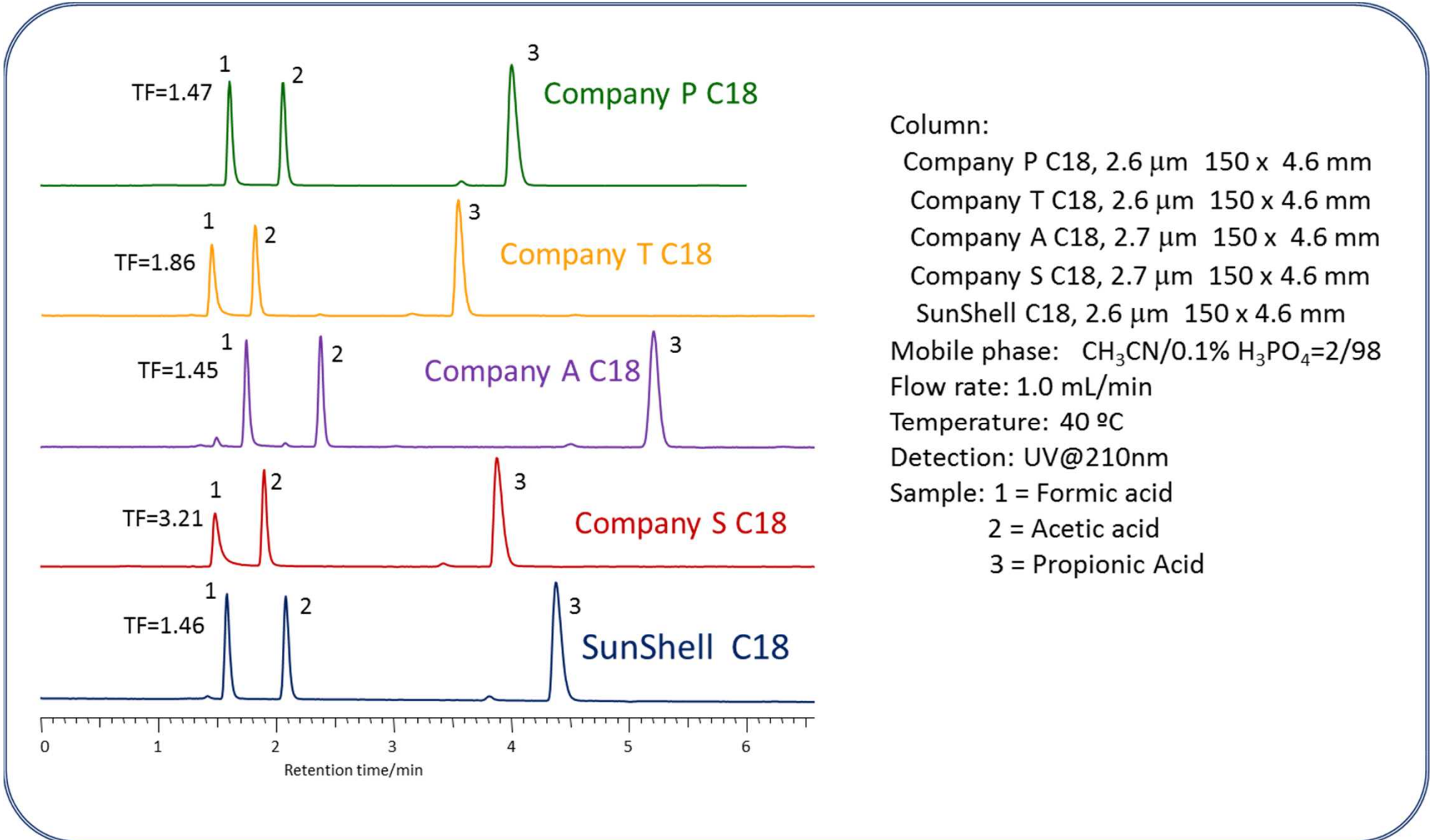
Temperature: 40 °C

Detection: UV@250nm

Sample: 1 = 8-Quinolinol (Oxine)

2 = Caffeine

# Comparison of formic acid



Column:

- Company P C18, 2.6 μm 150 x 4.6 mm
- Company T C18, 2.6 μm 150 x 4.6 mm
- Company A C18, 2.7 μm 150 x 4.6 mm
- Company S C18, 2.7 μm 150 x 4.6 mm
- SunShell C18, 2.6 μm 150 x 4.6 mm

Mobile phase: CH<sub>3</sub>CN/0.1% H<sub>3</sub>PO<sub>4</sub>=2/98

Flow rate: 1.0 mL/min

Temperature: 40 °C

Detection: UV@210nm

Sample: 1 = Formic acid

2 = Acetic acid

3 = Propionic Acid

# Summary of standard samples

	Pressure <sup>a</sup>	Retention <sup>b</sup>	Pyridine	Oxine	Formic acid	Point
SunShell C18	◎21.8	10.4	◎	◎	◎	12
Ascentis Express C18	◎22.2	9.7	△	△	×	5
PoroShell C18 EC	×30.6	9.0	◎	△	◎	7
Accucore C18	◎22.7	7.4	×	×	△	4
Kinetex C18	△26.1	5.4	×	◎	◎	7

a. Mobile phase, methanol:water=75:25, 40 °C, 1mL/min 150 x 4.6mm

b. Retention factor of amylbenzene

◎: 3 point, ○: 2 point, △: 1 point, ×: 0 point

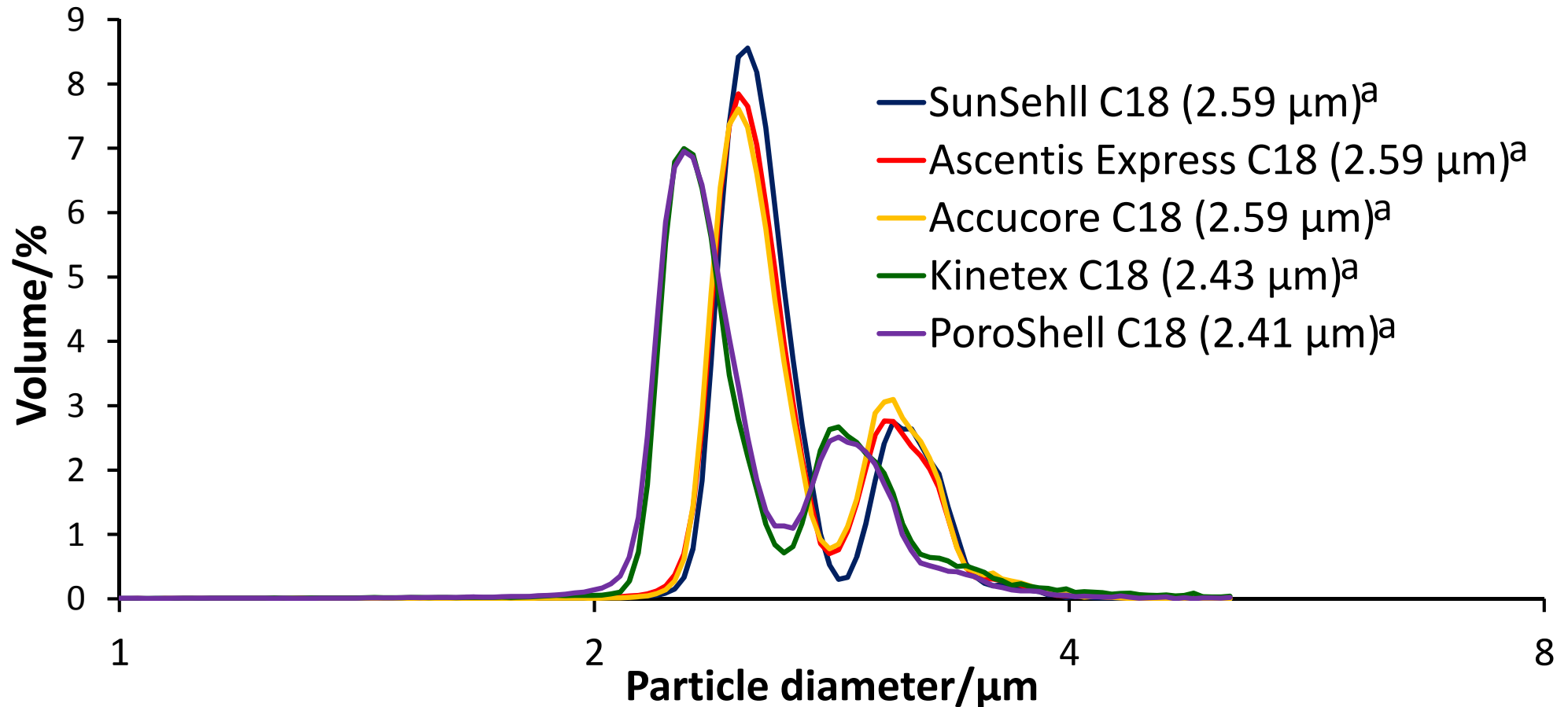
# Characteristics

	Carbon loading (%)	Specific surface area <sup>a</sup> (m <sup>2</sup> /g)	Pore volume <sup>a</sup> (mL)	Pore diameter <sup>a</sup> (nm)
SunShell C18	7.3 (7) <sup>b</sup>	125 (150) <sup>b</sup>	0.261	8.34 (9) <sup>b</sup>
Ascentis Express C18	8.0	133 (150) <sup>b</sup>	0.278	8.20 (9) <sup>b</sup>
PoroShell C18 EC	8.5 (8) <sup>b</sup>	135 (130) <sup>b</sup>	0.414	12.3 (12) <sup>b</sup>
Accucore C18	8.8 (9) <sup>b</sup>	130 (130) <sup>b</sup>	0.273	8.39 (8) <sup>b</sup>
Kinetex C18	4.9 (12 effective) <sup>b</sup>	102 (200 effective) <sup>b</sup>	0.237	9.25 (10) <sup>b</sup>

- a. Measured after C18 materials were sintered at 600 degree Celsius for 8 hours. The measured value of each sintered core shell silica is considered to be smaller than that of the original core shell silica.
- b. Value written in each brochure or literature

All data were measured in ChromaNik laboratory.

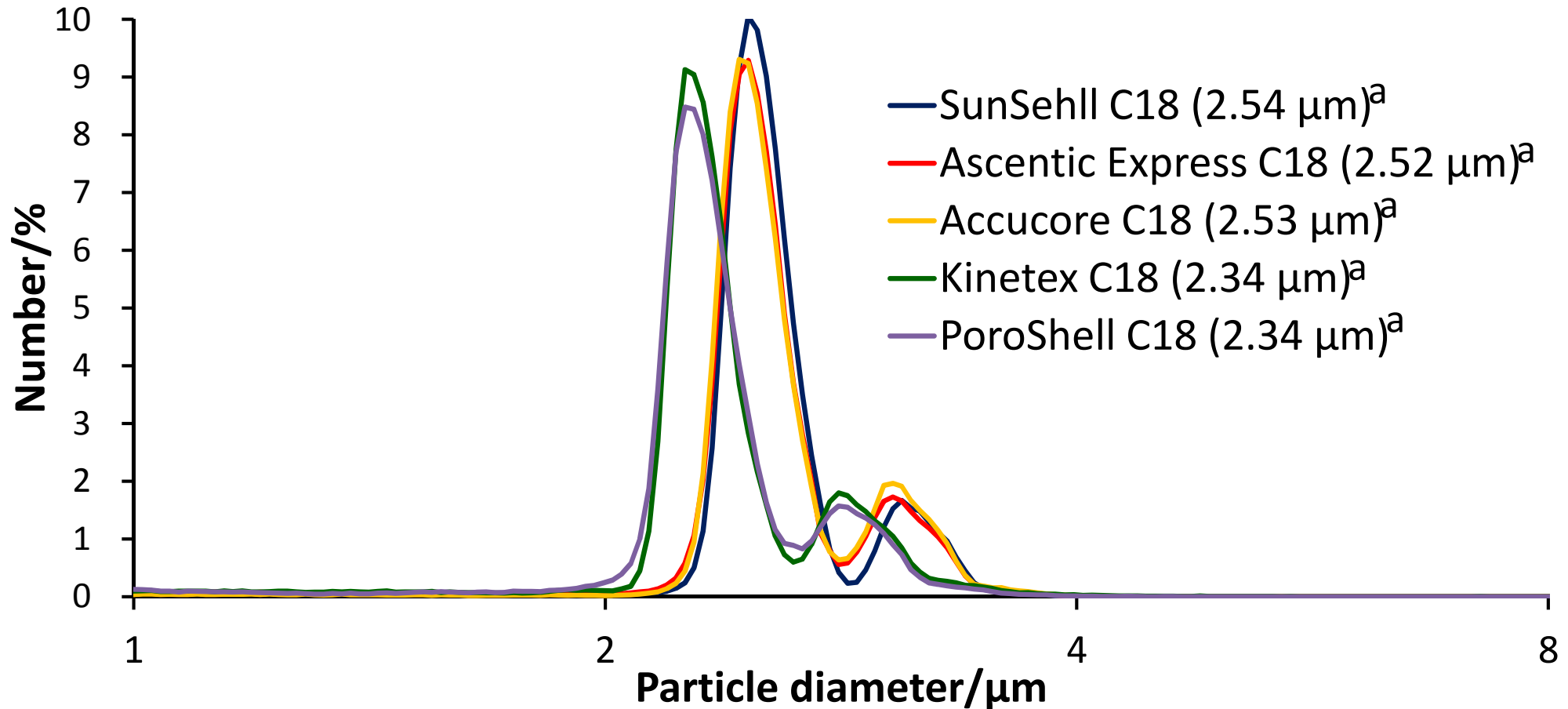
# Particle distribution I



\*Measured using Beckman Coulter Multisizer 3 after C18 materials were sintered at 600 degree Celsius for 8 hours. The measured value of each sintered core shell silica is considered to be different from that of the original core shell silica.

a. Median particle size

# Particle distribution II



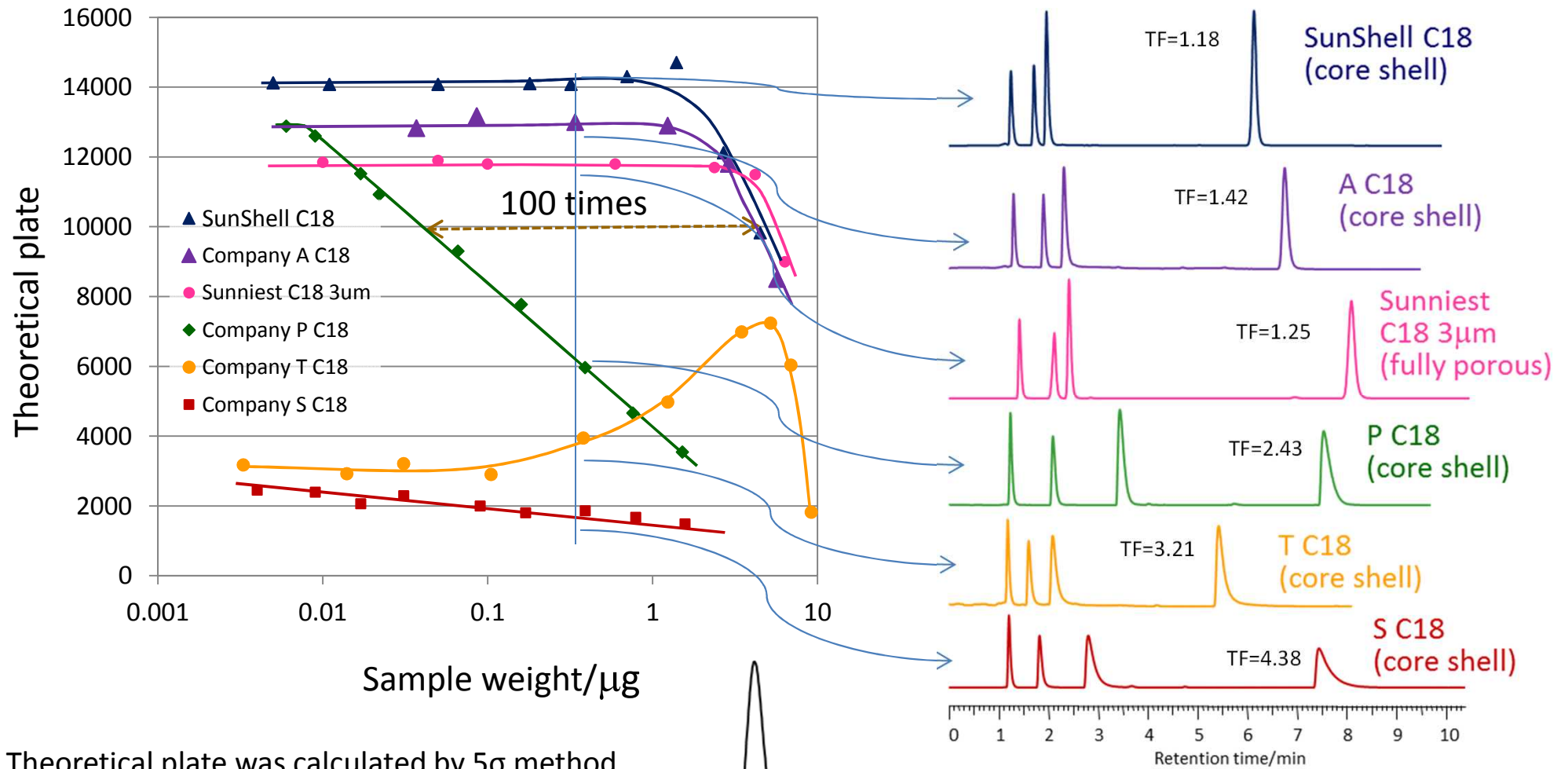
\*Measured using Beckman Coulter Multisizer 3 after C18 materials were sintered at 600 degree Celsius for 8 hours. The measured value of each sintered core shell silica is considered to be different from that of the original core shell silica.

a. Median particle size

# Loading capacity of amitriptyline I

Mobile phase: Acetonitrile/**20mM phosphate buffer pH7.0**=(60:40)

Column dimension: 150 x 4.6 mm, Flow rate: 1.0 mL/min, Temp.: 40°C



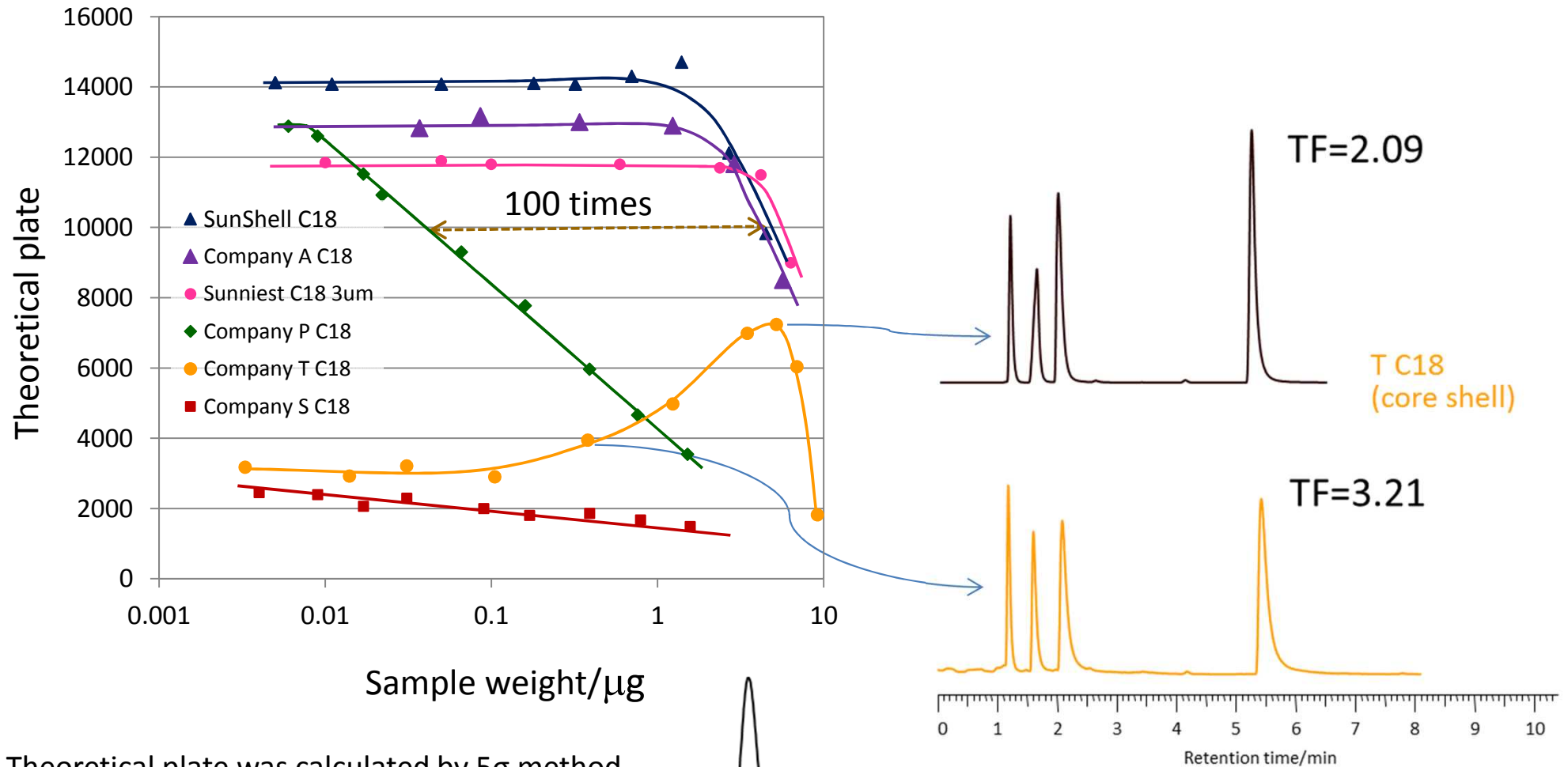
Theoretical plate was calculated by  $5\sigma$  method using peak width at 4.4% of peak height.

Sample: 1=Uracil, 2=Propranolol, 3= Nortriptyline, 4=Amitriptyline

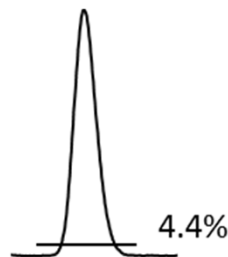
# Loading capacity of amitriptyline I

Mobile phase: Acetonitrile/**20mM phosphate buffer pH7.0**=(60:40)

Column dimension: 150 x 4.6 mm, Flow rate: 1.0 mL/min, Temp.: 40°C



Theoretical plate was calculated by  $5\sigma$  method using peak width at 4.4% of peak height.

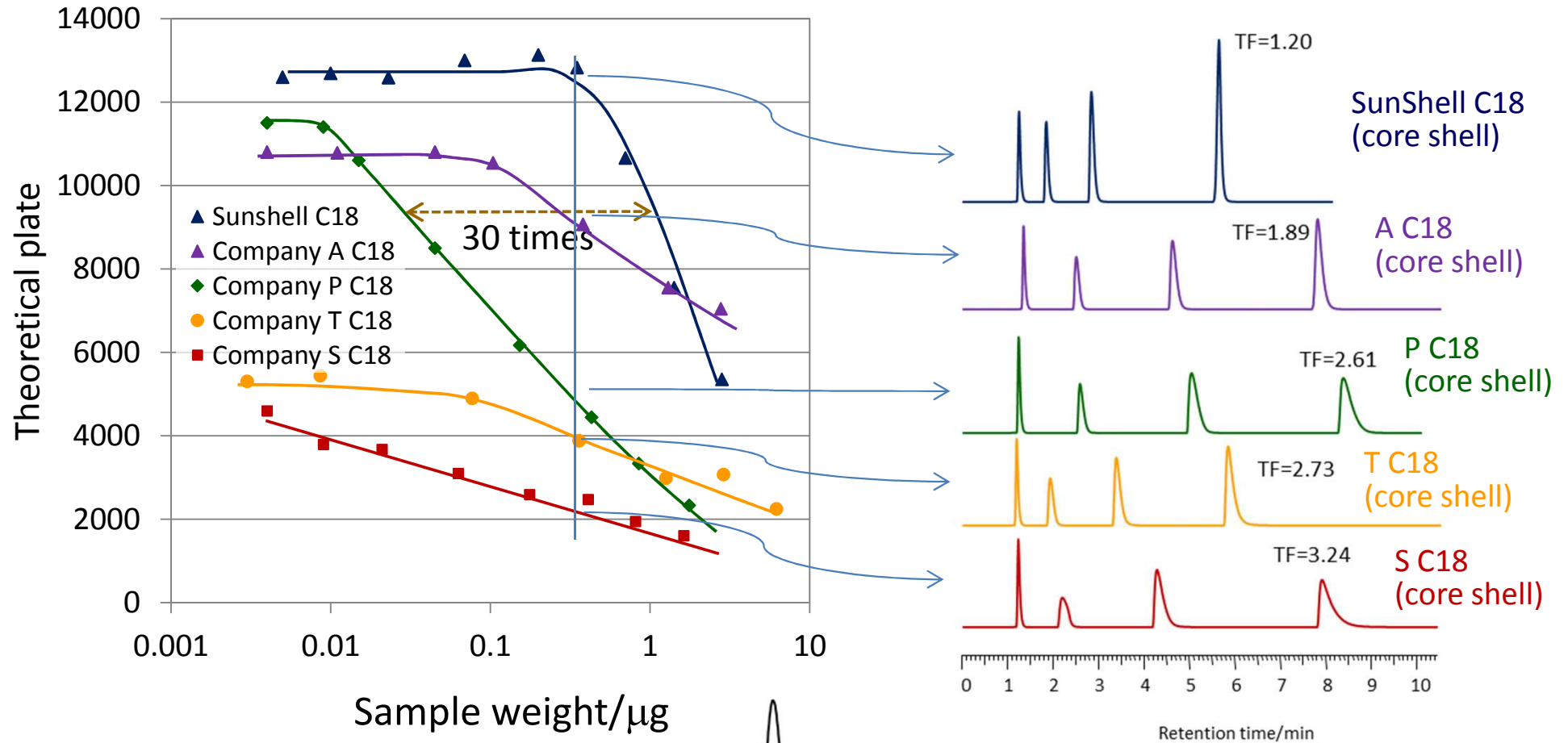


Sample: 1=Uracil, 2=Propranolol, 3= Nortriptyline, 4=Amitriptyline

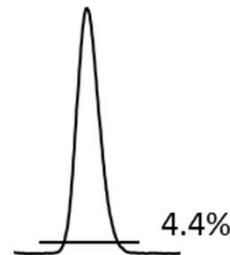
# Loading capacity of amitriptyline II

Mobile phase: Acetonitrile/**10mM ammonium acetate pH6.8**=(40:60)

Column dimension: 150 x 4.6 mm, Flow rate: 1.0 mL/min, Temp.: 40°C



Theoretical plate was calculated by  $5\sigma$  method using peak width at 4.4% of peak height.

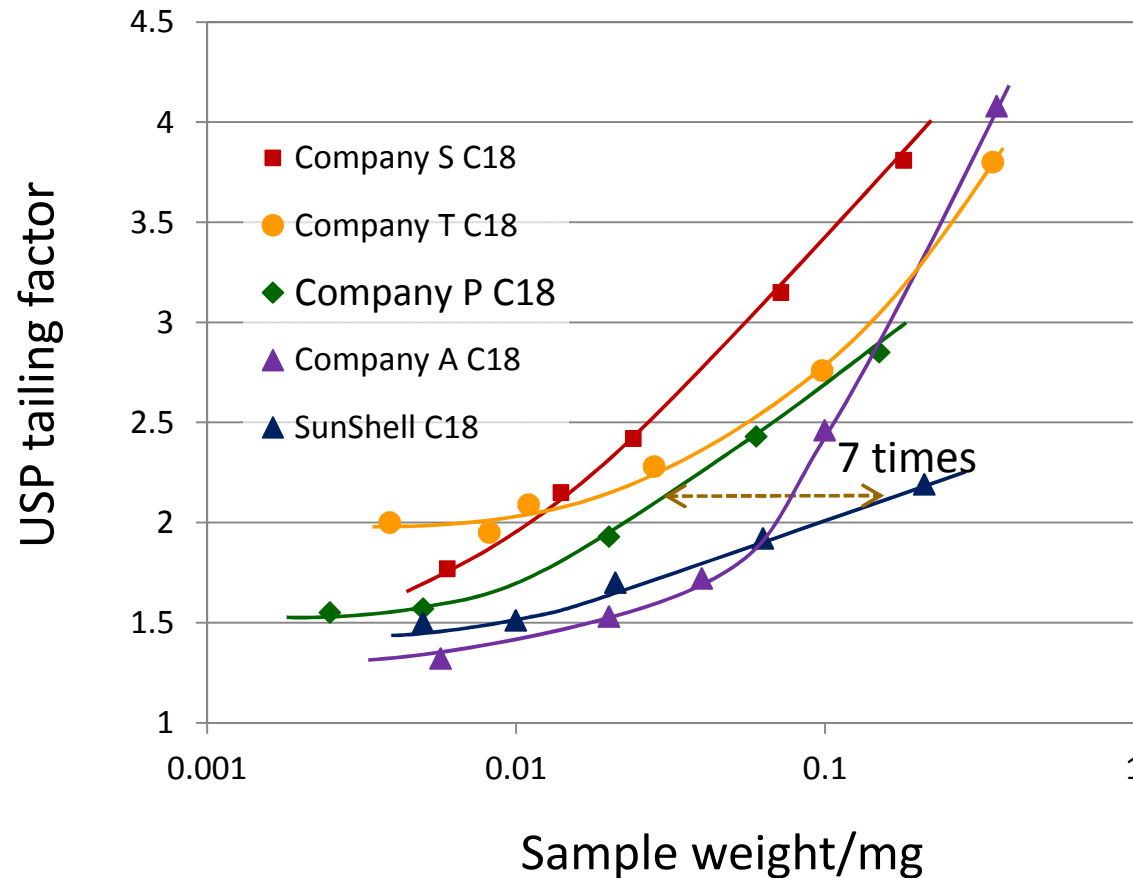


Sample: 1=Uracyl, 2=Propranolol, 3= Nortriptyline, 4=Amitriptyline

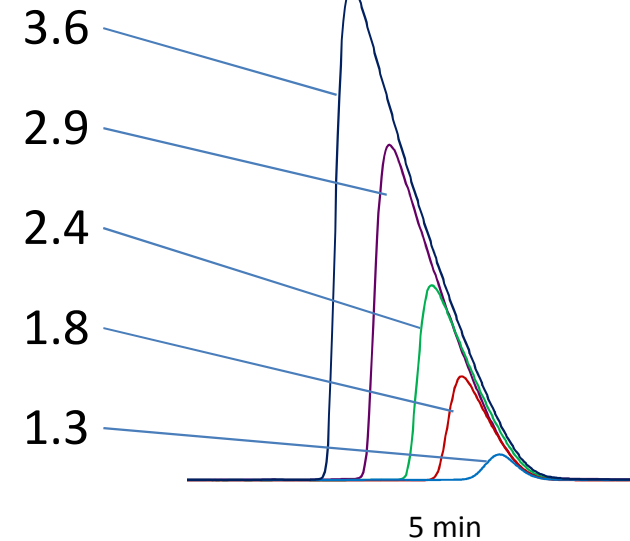
# Loading capacity of amitriptyline III

Mobile phase: Acetonitrile/**0.1% formic acid**=(30:70)

Column dimension: 150 x 4.6 mm, Flow rate: 1.0 mL/min, Temp.: 40°C

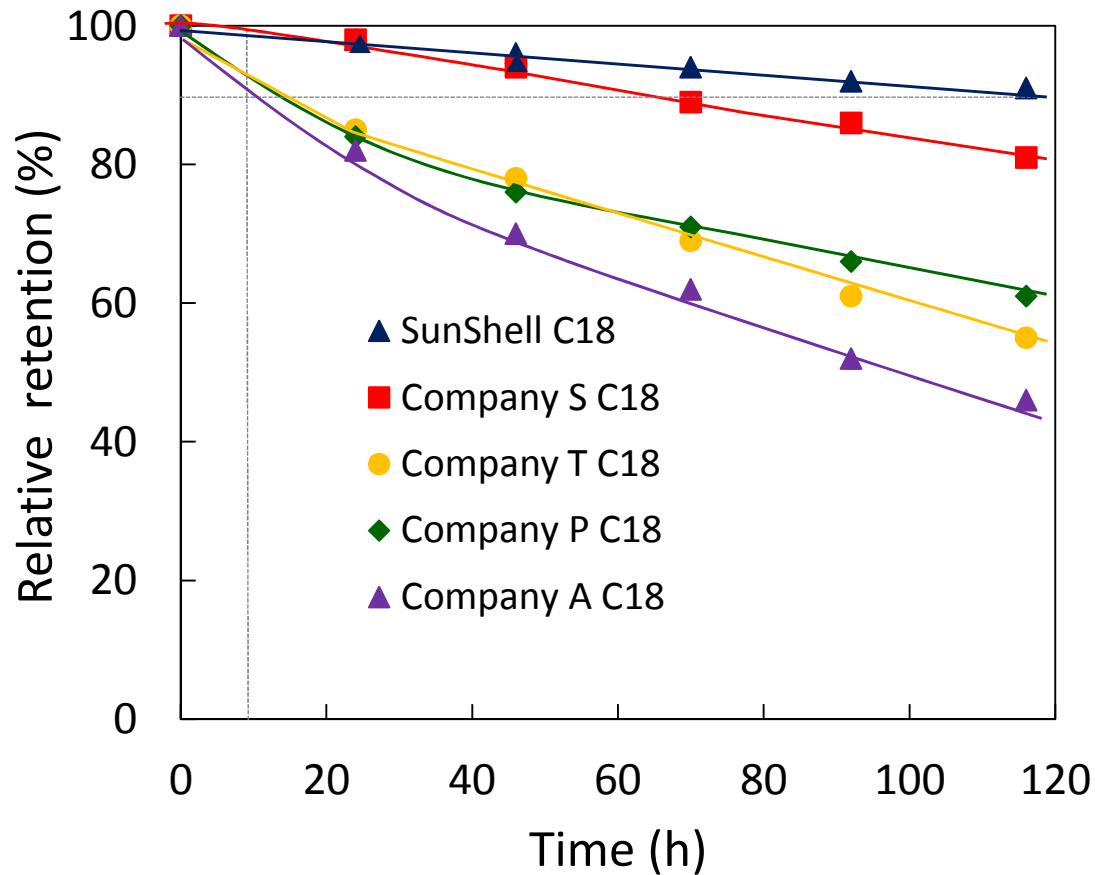


USP tailing factor



In the case of using acetonitrile /0.1% formic acid as a mobile phase, amitriptyline peak shows more tailing because a loading capacity decreases in an acidic, low-ionic-strength mobile phase.

# Stability under acidic pH condition



Durable test condition

Column size: 50 x 2.1 mm

Mobile phase: CH<sub>3</sub>CN/1.0% TFA,  
pH1=10/90

Flow rate: 0.4 mL/min

Temperature: 80 °C

Measurement condition

Column size: 50 x 2.1 mm

Mobile phase: CH<sub>3</sub>CN/H<sub>2</sub>O=60/40

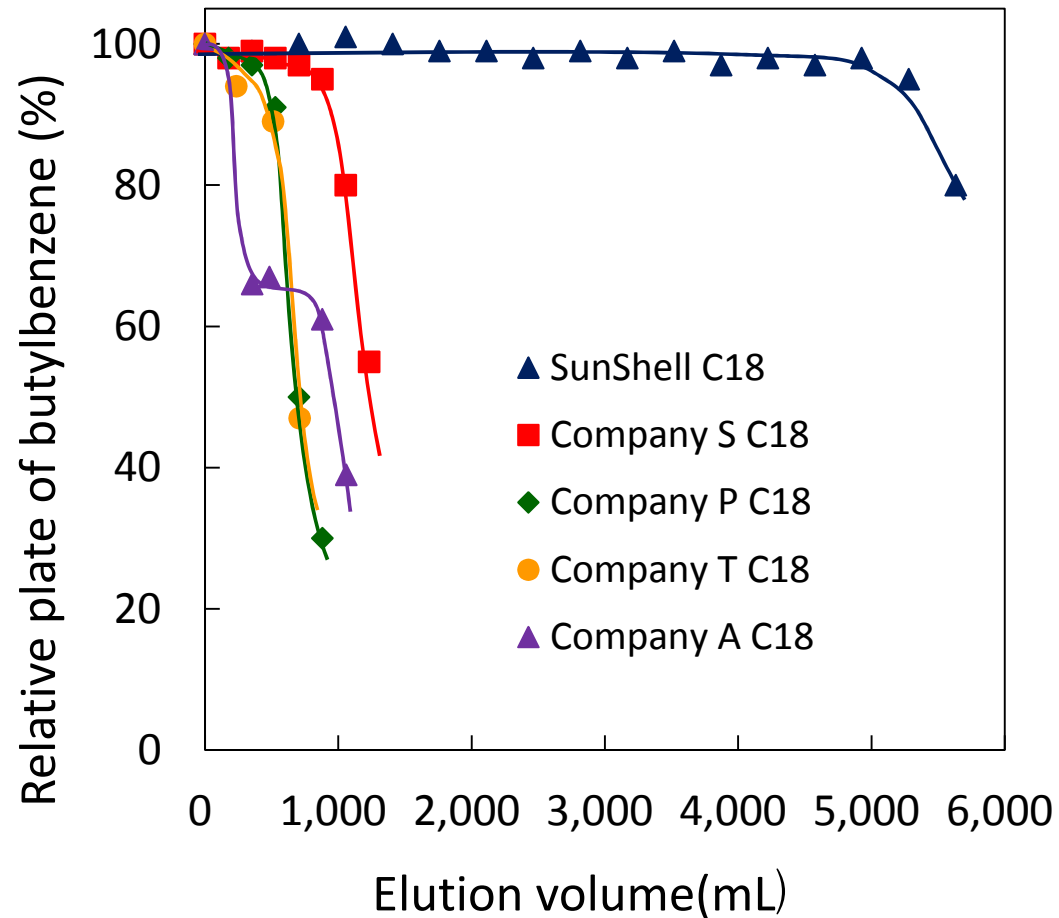
Flow rate: 0.4 mL/min

Temperature: 40 °C

Sample: 1 = Uracil

2 = Butylbenzene

# Stability under basic pH condition



Durable test condition  
 Column Size: 50 x 2.1 mm  
 Mobile phase:  
 CH<sub>3</sub>OH/20mM Sodium borate/10mM NaOH=30/21/49 (pH10)  
 Flow rate: 0.4 mL/min  
 Temperature: 50 °C

Measurement condition  
 Column Size: 50 x 2.1 mm  
 Mobile phase: CH<sub>3</sub>OH/H<sub>2</sub>O=70/30  
 Flow rate: 0.4 mL/min  
 Temperature: 40 °C  
 Sample: 1 = Butylbenzene

# Summary of stability

	Acidic condition pH 1	Basic condition pH 10	pH range written in each brochure
SunShell C18	⊙	⊙	1.5 - 10
Ascentis Express C18	○	○	2 - 9
PoroShell C18 EC	△	△	2 - 9
Accucore C18	△	△	1 - 11
Kinetex C18	△	△	1.5 - 10