

# Columns for Ion Exclusion Chromatography

## Features

- SH1011** • Columns for simultaneous analysis of saccharides and organic acids
  - SH1821** • Separates neutral sugars in size exclusion mode and organic acids in ion exclusion mode
    - Suitable for the analysis of uronic and aldonic acids
    - Corresponds to USP L17 and L22
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- KC-811** • Columns for the analysis of organic acids
    - Ion exclusion mode (+ reversed phase mode)
    - Highly selective detection with post column method
    - KC-811 6E is suitable for the analysis of cyanide ions and cyanogen chloride in accordance with the Japanese Water Supply Act
    - Corresponds to USP L17 and L22

## Standard columns

### ● For simultaneous analysis of saccharides and organic acids

Product Code	Product Name	Plate Number (TP/column)	Functional Group	Exclusion Limit (Pullulan)	Particle Size (μm)	Column Size (mm) I.D. x Length	Shipping Solvent
F6378100	<b>SUGAR SH1011</b>	≥ 17,000	Sulfo	1,000	6	<b>8.0 x 300</b>	H <sub>2</sub> O
F6378101	<b>SUGAR SH1821</b>	≥ 17,000	Sulfo	10,000	6	<b>8.0 x 300</b>	H <sub>2</sub> O
F6700080	<b>SUGAR SH-G</b>	(guard column)	Sulfo	–	10	<b>6.0 x 50</b>	H <sub>2</sub> O

Base Material : Styrene divinylbenzene copolymer

### ● For organic acids, cyanide ions and cyanogen chloride

Product Code	Product Name	Plate Number (TP/column)	Functional Group	Particle Size (μm)	Column Size (mm) I.D. x Length	Shipping Solvent
F6378030	<b>RSpak KC-811</b>	≥ 17,000	Sulfo	6	<b>8.0 x 300</b>	0.1% H <sub>3</sub> PO <sub>4</sub> aq.
F6378033	<b>RSpak KC-811 6E</b>	≥ 13,000	Sulfo	6	<b>6.0 x 250</b>	0.1% H <sub>3</sub> PO <sub>4</sub> aq.
F6700030	<b>RSpak KC-G 6B (RSpak KC-G)</b>	(guard column)	Sulfo	10	<b>6.0 x 50</b>	0.1% H <sub>3</sub> PO <sub>4</sub> aq.
F6700010	<b>RSpak KC-G 8B (RSpak KC-LG)</b>	(guard column)	Sulfo	13	<b>8.0 x 50</b>	0.1% H <sub>3</sub> PO <sub>4</sub> aq.

\* As a guard column, use KC-G 8B for samples with relatively high impurity and KC-G 6B for samples with relatively low impurity.

Base Material : Styrene divinylbenzene copolymer

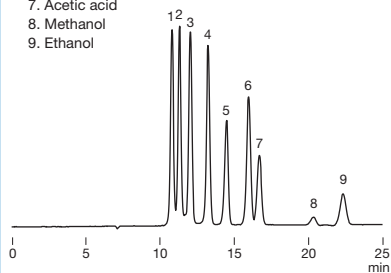
## Preparative columns \* Preparative columns are made to order.

Product Code	Product Name	Plate Number (TP/column)	Particle Size (μm)	Column Size (mm) I.D. x Length	Standard Column
F6505012	<b>RSpak KC-2011</b>	≥ 8,000	13	<b>20.0 x 300</b>	KC-811
F6700010	<b>RSpak KC-G 8B (RSpak KC-LG)</b>	(guard column)	13	<b>8.0 x 50</b>	(guard column)

**Maltoligosaccharides, organic acids and ethanol**

Sample : 0.05% each, 20µL

1. Maltotetraose
2. Maltotriose
3. Maltose
4. Glucose
5. Lactic acid
6. Glycerol
7. Acetic acid
8. Methanol
9. Ethanol

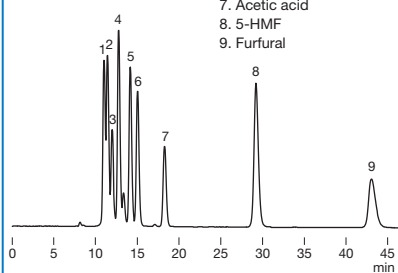


**Column** : Shodex SUGAR SH1821  
**Eluent** : 0.5mM H<sub>2</sub>SO<sub>4</sub> aq.  
**Flow rate** : 0.6mL/min  
**Detector** : RI  
**Column temp.** : 75°C

**Cello-oligosaccharides and furfurals**

Sample : 0.1% each, 10µL

1. Cellopentaose
2. Cellotetraose
3. Cellotriose
4. Cellobiose
5. Glucose
6. Glyceric acid
7. Acetic acid
8. 5-HMF
9. Furfural

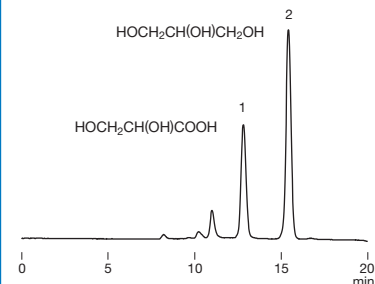


**Column** : Shodex SUGAR SH1821  
**Eluent** : 2mM H<sub>2</sub>SO<sub>4</sub> aq.  
**Flow rate** : 0.6mL/min  
**Detector** : RI  
**Column temp.** : 60°C

**Glycerin and glyceric acid**

Sample : 0.1% each, 10µL

1. Glyceric acid
2. Glycerin

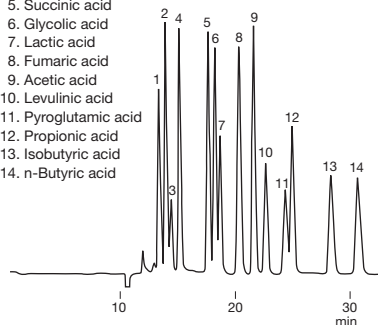


**Column** : Shodex SUGAR SH1011  
**Eluent** : 2mM H<sub>2</sub>SO<sub>4</sub> aq.  
**Flow rate** : 0.6mL/min  
**Detector** : RI  
**Column temp.** : 60°C

**General organic acids**

Sample :

1. Citric acid
2. Tartaric acid
3. Pyruvic acid
4. Malic acid
5. Succinic acid
6. Glycolic acid
7. Lactic acid
8. Fumaric acid
9. Acetic acid
10. Levulinic acid
11. Pyroglutamic acid
12. Propionic acid
13. Isobutyric acid
14. n-Butyric acid

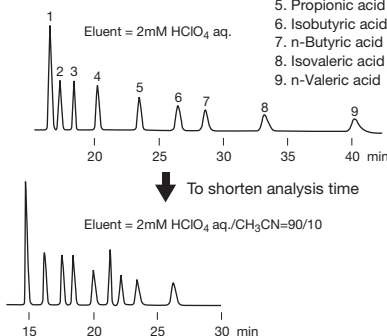


**Column** : Shodex RSPak KC-811 x 2  
**Eluent** : 6mM HClO<sub>4</sub> aq.  
**Flow rate** : 1.0mL/min  
**Detector** : VIS (430nm)  
 post column method  
**Column temp.** : 50°C

**Hydrophobic organic acids**

Sample :

1. Succinic acid
2. Lactic acid
3. Formic acid
4. Acetic acid
5. Propionic acid
6. Isobutyric acid
7. n-Butyric acid
8. Isovaleric acid
9. n-Valeric acid

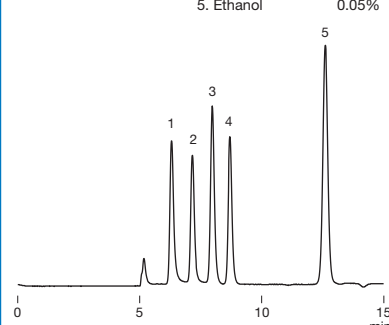


**Column** : Shodex RSPak KC-LG + KC-811 x 2  
**Flow rate** : 1.0mL/min  
**Detector** : VIS (430nm)  
 post column method  
**Column temp.** : 47°C

**Glucronolactone and organic acids**

Sample : 20µL

1. Citric acid 0.01%
2. Malic acid 0.01%
3. Glucronolactone 0.01%
4. Glycerin 0.01%
5. Ethanol 0.05%

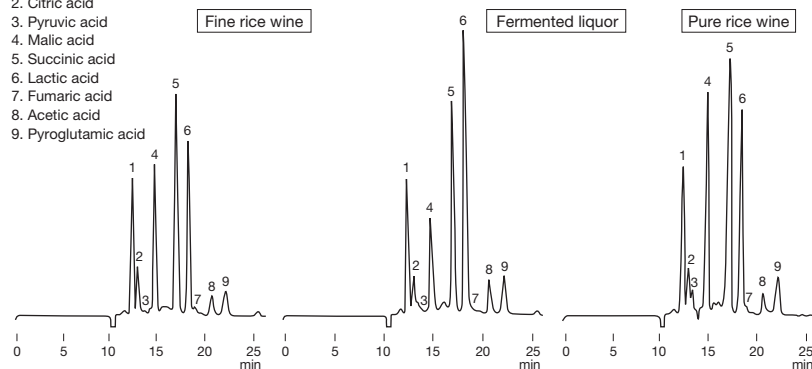


**Column** : Shodex RSPak KC-811  
**Eluent** : 3mM HClO<sub>4</sub> aq.  
**Flow rate** : 1.0mL/min  
**Detector** : RI  
**Column temp.** : 40°C

**Organic acids in sake**

Sample : 100µL

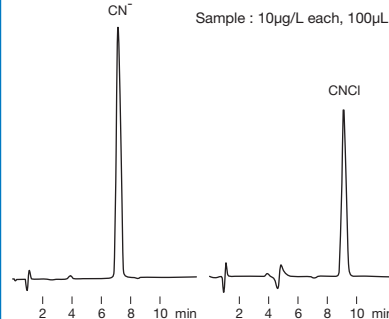
1. Phosphoric acid etc.
2. Citric acid
3. Pyruvic acid
4. Malic acid
5. Succinic acid
6. Lactic acid
7. Fumaric acid
8. Acetic acid
9. Pyroglutamic acid



**Column** : Shodex RSPak KC-LG + KC-811 x 2  
**Eluent** : 4.8mM HClO<sub>4</sub> aq.  
**Flow rate** : 1.0mL/min  
**Detector** : VIS (430nm)  
 post column method  
**Column temp.** : 63°C

**Analysis of Cyanide ion and cyanogen chloride with post column method**

Sample : 10µg/L each, 100µL



**Column** : Shodex RSPak KC-811 6E  
**Eluent** : 1.0mM H<sub>2</sub>SO<sub>4</sub> aq.  
**Reagent A** : Chloramine T solution  
**Reagent B** : 4-Pyridinecarboxylic acid-Pyrazolone solution  
**Flow rate** : (Eluent) 1.0mL/min  
 (Reagent) 0.5mL/min each  
**Detector** : VIS (638nm)  
**Column temp.** : 40°C  
**Reaction temp.** : (Reagent A) 40°C  
 (Reagent B) 80°C